1) Drill & tap outboard end of the axle 3/8-24 on axis
2) Attach the fork piece to the inboard aft 2 axle bolts
3) Bend, twist, form the three tabs as required to mate with the fixed side of the wheel pant
4) Mount 10-32 nut plates to each of the three tab ends
5) Transfer the hole locations to the fixed side of the wheel pant
6) Machine the axle extension to the correct length to match the removable side of the wheel pant